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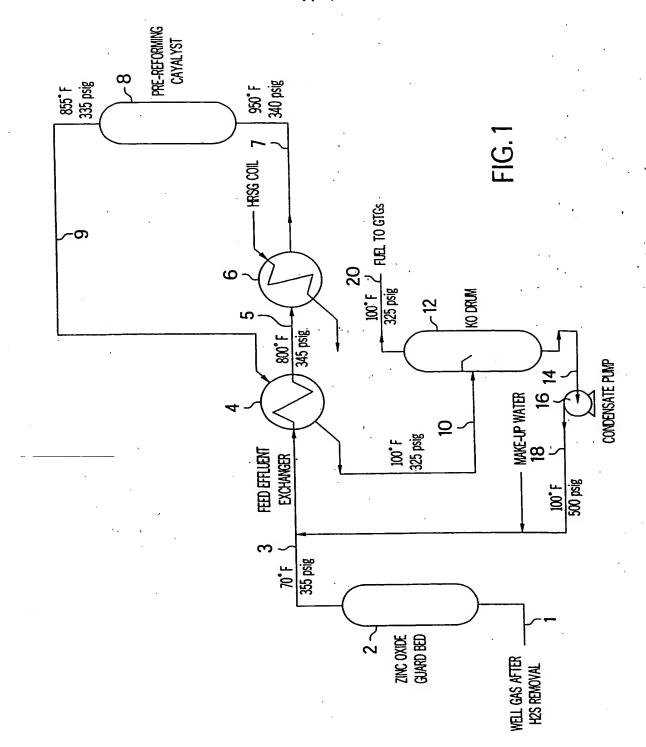
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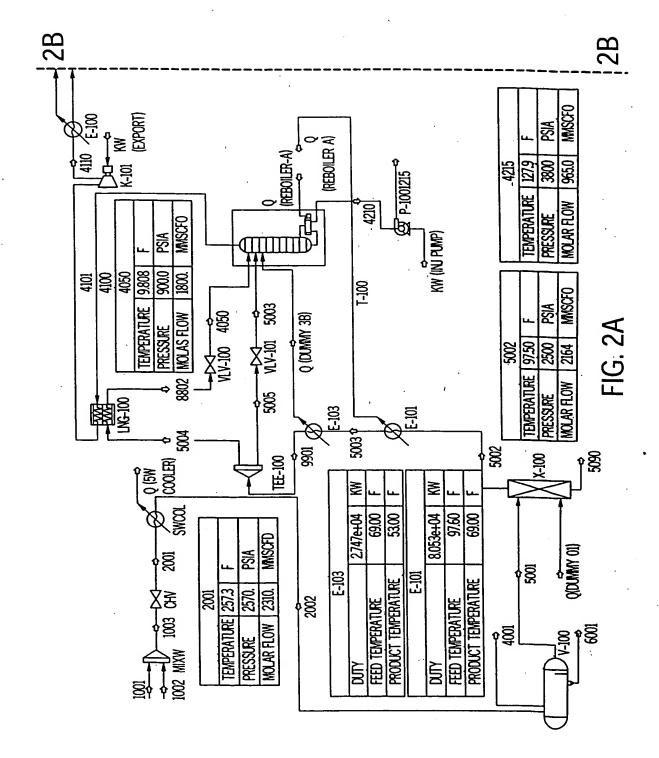
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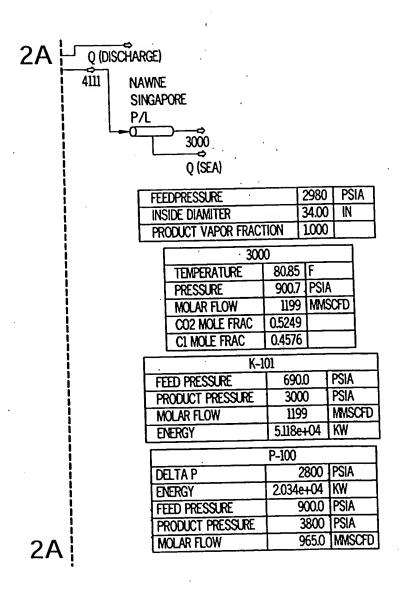
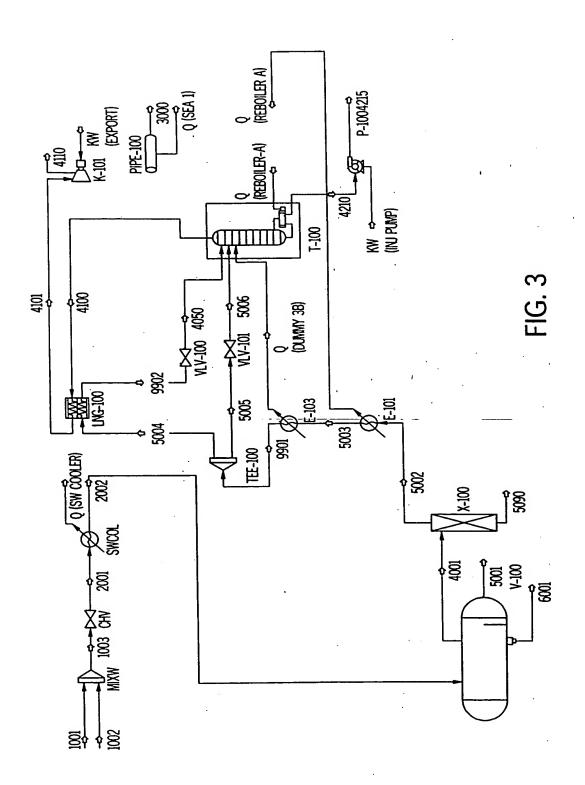


FIG. 2B



Reflux 2570 FWHP 1378 Mscfd

OVHD Prod	Recvy Recvy					_									12% 88%		_		
D AHH	BTU/SCF Re					11.39%	0.0	0.0	0.0	1010.0	1769.6	2516.1	3251.9	3262.3	4000.9	4008.9	5502.5	0.0	
	Waste			8.99	51.5	9.05%	0	0	0	35	6		7	7		4	0	0	
//SCF	Fuel			17.61	13.6	2.38%	0	0	0	464	თ	7	-	0	0	0	0	0	
Heat Content, BTU/SCF	Sales			626.9	505.8		0	0	0	464	တ	7	_	0	0	0	0	0	
Heat Cor	Feed			734.1	565.2		0	0	0	271	o	4	-	-	•	. 2	4	0	
	Waste	1122.0	863.9				0.000050	0.945507	0.008346	0.034304	0.005003	0.002359	0.000688	0.000726	0.00039	0.000889	0	0	
	Fuel	36.9	28.4				0.007412	0.523522	0.003471	0.458954	0.005190	0.000980	0.000164	0.000131	0.000042	0.000087	0.00000	0.000047	
	Sale/Fuel	1378.0	1061.1				0.007412	0.523522	0.003471	0.458954	0.005190	0.000980	0.000164	0.000131	0.000042	0.00087	0.00000	0.000047	-
Composition	Feed	2500	1925.0				0.004108	0.712909	0.005659	0.268371	0.005106	0.001599	0.000399	0.000398	0.000098	0.000160	0.000756	0.000005	
_		Mscfd	Mscfd	GBTU/D	GBTU/D	GBTU/D						-							
		Instant	An. Ave.	Instant	An. Ave.	% HC Loss GBTU/D	NS	i C	H2S	5	: C	3 5	3 2	5 5	<u>ئ</u> ج	<u>ر</u> د	3 6	28	

Availability = 77%

Power MW	Total	GT1	GT2	Elec	Elec LM6000
Refrigeration R404a/CO	0.00	0.00			44,500 HP @ 90F
SG1	58.85		58.82		33,184 kW @ 90F
SG2	0.00		00.00		6,644 Heat Rate, BTU/hp
CO2 Injection Pump	23.50			23.50	7,096 GBTU/D @ full power
Condy Flash Gas	0.00			0.00	
Total MW	82.35	0.00	58.82	23.50	
No. of LM6000s	2	0	1	1	
Fuel GBTU/D	17.61	•	12.58	5.03	

Total Horsepower 110,431 HP
HC Sales 624 Mscfd HC
177 HP/Mscfd

Appendix For Fig. 2 Pg. 1

		200 M at 45% C1	.hsc		
	C	as (Main)			
•		Str ams			
Name	1001	1002	1003	2001	2002
Vapour Fraction	0.0000	1.0000	1.0000	0.9736	0.0000
Temperature (F)	712.9	300.0*	300.0*	257.3	80.00*
Pressure (psia)	5746.*	5746.*	5746.*	2570.*	2550.
Molar Flow (MMSCFD)	142.0*	2168.*	2310.	2310.	2310.
Mass Flow (lb/hr)	2.809e+05	8.681e+06	8.982e+06	8.962e+06	8.962e+06
Liquid Volume Flow (barrel/day)	1.927e+04	8.751e+05	8.944e+05	8.944e+05	8.944 +05
Heat Flow (kW)	-4.965e+05	-9.053e+06	-9.550e+06	-9.550e+06	-9.842e+06
Comp Mole Frac (Nitrogen)	0.00008	0.0041*	0.0038	0.0038	0.0038
Comp Mole Frac (CO2)	0.00008	0.7121*	0.6683	0.6683	0.6683
Comp Mole Frac (H2S)	0.0000*	0.0053*	0.0050	0.0050	0.0050
Comp Mole Frac (Methane)	0.00008	0.2678*	0.2513	0.2513	0.2513
Comp Mole Frac (Ethane)	0.0000*	0.0051*	0.0048	0.0048	0.0048
Comp Mole Frac (Propane)	0.0000*	0.0016*	0.0015	0.0015	0.0015
Comp Mole Frac (H2O)	1.0000*	0.0007*	0.0622	0.0622	0.0622
Name	3000	4001	4050	4100	4101
Vapour Fraction	1.0000	1.0000	0.3125	1.0000	1.0000
Temperature (F)	80.85	80.00	9.808	11.65	30.27
Pressure (psia)	900.7	2550.	900.0*	900.0	890.00
Molar Flow (MMSCFD)	1199.	0.0000	1800.	1199.	1199.
Mass Flow (lb/hr)	4.080e+06	0.0000	7.210e+06	4.060e+06	4.080e+06
Liquid Volume Flow (barrel/day)	4.822e+05	0.0000	7.271e+05	4.822e+05	4.822e+05
Heat Flow (kW)	-4.039e+06	0.0000	-7.759e+06	-4.080e+06	-4.066e+06
Comp Mole Frac (Nitrogen)	0.0074	0.0041	0.0041	0.0074	0.0074
Comp Mole Frac (CO2)	0.5249	0.7083	0.7123	0.5249	0.5249
Comp Mole Frac (H2S)	0.0035	0.0053	0.0053	0.0035	0.0035
Comp Mole Frac (Methane)	0.4576	0.2668	0.2683	0.4576	0.4576
Comp Mole Frac (Ethane)	0.0052	0.0051	0.0051	0.0052	0.0052
Comp Mole Frac (Propane)	0.0010	0.0016	0.0016	0.0010	0.0010
Comp Mole Frac (H2O)	0.0000	0.0056	0.0000	0.0000	0.0000
Name	4110	4111	4210	4215	5001
Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.0000
Temperature (F)	219.6	120.0*	65.00	127.9	80.00
Pressure (psia)	3000.*	2980.	900.0	3800.*	2550.
Molar Flow (MMSCFD)	1199.	1199.	965.0	965.0	2176.
Mass Flow (lb/hr)	4.080e+06	4.080e+06	4.585e+06	4.585e+06	8.689e+06
Liquid volume Flow (barrel/day)	4.822e+05	4.822e+05	3.917e+05	3.917e+05	8.755e+05
Heat Flow (kW)	-4.015e+06	-4.077e+06	-5.165e+06	-5.145e+06	-9.310e+06
Comp Mole Frac (Nitrogen)	0.0074	0.0074	0.0000	0.0000	0.0041
Comp Mole Frac (CO2)	0.5249	0.5249	0.9451	0.9451	0.7083
Comp Mole Frac (H2S)	0.0035		0.0075	0.0075	0.0053
Comp Mole Frac (Methane)	0.4576	0.4576	0.0332	0.0332	0.2668
Comp Mole Frac (Ethane)	0.0052			0.0050	0.0051
Comp Mole Frac (Propane)	0.0010			0.0024	0.0016
Comp Mole Frac (H2O)	0.0000			0.0000	0.0056

	2500 psi 120	0 M at 45% C1	hsc		
		se (Main)			
!		tr ams			
Name	5002	5003	5004	5005	5006
Vapour Fraction	1.0000	0.0000	0.0000	0.0000	0.3721
T mperature (F)	97.50	69.00*	53.00	53.00	14.30
Pressure (psia)	2500.*	2490.	2480.	2480.	900.0*
Molar Flow (MMSCFD)	2164.	2164.	1800.	363.5	363.5
Mass Flow (lb/hr)	8.665e+06	8.665e+06	7.210e+06	1.456e+06	1.456 +06
Liquid Volume Flow (barrel/day)	8.739e+05	8.739e+05	7.271e+05	1.468e+05	1.468e+05
Heat Flow (kW)	-9.231e+06	-9.281e+06	-7.745e+06	-1.564e+06	-1.564e+06
Comp Mole Frac (Nitrogen)	0.0041	0.0041	0.0041	0.0041	0.0041
Comp Mole Frac (CO2)	0.7123	0.7123	0.7123	0.7123	0.7123
Comp Mole Frac (H2S)	0.0053	0.0053	0.0053	0.0053	0.0053
Comp Mole Frac (Methane)	0.2683	0.2683	0.2683	0.2683	0.2683
Comp Mole Frac (Ethane)	0.0051	0.0051	0.0051	0.0051	0.0051
Comp Mole Frac (Propane)	0.0016	0.0016	0.0016	0.0016	0.0016
Comp Mole Frac (H2O)	0.0000	0.0000	0.0000	0.0000	0.0000
Nam	5090	6001	9901	9902	kW (Export)
Vapour Fraction	-	0.0000	0.0000	0.0000	-
T mperature (F)	-	80.00	53.00*	43.00*	-
Pressure (psia)	15.00*	2550.	2480.	2470.	_
Molar Flow (MMSCFD)	12.10	134.1	2164.	1800.	_
Mass Flow (lb/hr)	2.394e+04	2.726e+05	8.665e+06	7.210e+06	
Liquid Volume Flow (barrel/day)	1642.	1.888e+04	8.739e+05	7.271e+05	•
H at Flow (kW)	. •	-5.325e+05	-9.309e+06	-7.759e+06	5.119e+04
Comp Mole Frac (Nitrogen)	0.0000	0.0000	0.0041	0.0041	
Comp Mole Frac (CO2)	0.0000	0.0190	0.7123	0.7123	-
Comp Mole Frac (H2S)	0.0000	0.0003	0.0053	0.0053	-
Comp Mole Frac (Methane)	0.0000	0.0000	0.2683	0.2683	-
Comp Mole Frac (Ethane)	0.0000	0.0000	0.0051	0.0051	<u> </u>
Comp Mole Frac (Propane)	0.0000	0.0000	0.0016	0.0016	. , -
Comp Mole Frac (H2O)	1.0000	0.9807	0.0000	0.0000	•
Name	kW (Inj Pump)	Q(Discharge)	Q(dummy 3B)	Q(dummy-01)	Q(Reboiler A)
Vapour Fraction			-		
T mperature (F)	•	<u> </u>		-	-
Pressure (psia)	-		-		
Molar Flow (MMSCFD)	-	-	•	-	-
Mass Flow (lb/hr)	•	-	•	-	-
Liquid Volume Flow (barrel/day)	0.004 - : 0.4		27472:04		5 052-104
Heat Flow (kW)	2.034e+04	6.221e+04	2.747e+04		5.053e+04
Comp Mole Frac (Nitrogen)		-		-	-
Comp Mole Frac (CO2)	ļ -	ļ <u>-</u>	-	<u> </u>	-
Comp Mole Frac (H2S)	· -		 	-	ļ -
Comp Mole Frac (Methane)		-	 	<u> </u>	-
Comp Mole Frac (Ethane)	<u> </u>	-	 	-	-
Comp Mole Frac (Propane)	-	<u> </u>	-	<u>-</u>	-
Comp Mole Frac (H2O)		-			<u> </u>

Reflux 850 PSIA @ 2070 FWHP

					1000	Hant BTI 1/SCE	FOR!		全도	OVHD	Prod
Composition	_				Heat Con	ieni, bi o	100		LOCAL		2000
		Sale/Fuel	Fuel	Waste	Feed	Sales	Fue	Waste	BIU/SCF	Kecvy	עברא
1081 1027.0	1	614.8 584.1	17.1 16.3	466.2 442.9	317.4	285.9	7.97	27.0			
					0. 	0.1.72	2.48%	8.42%	10.90%		ì
1	1,	700700	702200	0.000021	0	0	0	0	0.0	_	%
		0.007207	0.001201	0.000021		0	0	0	0.0		21%
		0.535264	0.00004	0.341.170	· c	· · c	0	0	0.0		64%
		0.003558	0.003338	0.000430	274	452	452	33	1010.0		2%
		0.447200	0.447200	0.032341	7	9 0	σ	<u></u> 5	1769.6	29%	41%
		0.005267	0.005267	0.004884	D <	י מ	o (*)	ယ	2516.1	36%	64%
		0.001010	0.001010	0.002376	t •	, ,	~	-	3251.9	24%	%9/
		0.000168	0.000168	0.000704	- •	- c	· c		3262.3	19%	81%
		0.000134	0.000134	0.000740		> C	· C	۱ ۵	4000.9	12%	88%
		0.000043	0.000043	0.000402	- ‹	> C	o c	1 4	4008.9	10%	%06
		0.000087	0.000087	0.001026	7	> 0	> C	r C	5502.5	%	100%
0.000756		0.00000.0	0.00000	0 0	4 0	> C	> C	o C	0.0		
0.000005		0.000062	0.000062		-	ء ا	200	2			
1.000000	⊢	1.000000	1.000000	0.998317	294	465	460	8			
	4										

Availability = 95%

LM6000	100 0 01.000	44,500 HP @ 90F	33,184 kW @ 90F	6,644 Heat Rate, BTU/hp	7,096 GBTU/D @ full power					
Flec					69.6	0.00	9.69	-	2.07	
GTO	7		27.56	0.00			27.56	-	5.89	
110 1110		0.00					0.00	0	•	
10401	וסומו	0.00	27.56	0.00	69.6	00.00	37.25	2	7.97	
	Power, MW	Refrideration R4049/CO	SOL STATE OF		CO3 Injection Primp	Condy Flach Gae	Total MW	No of 1 M6000s	Fuel GBTU/D	

Total Horsepower 49,952 HP HC Sales 271 Mscfd HC 184 HP/Mscfd Appendix For Fig. 3 Pg. 1

		Column 2070 F	WHP.hsc		
	<u>Ma</u>	in: Streams		 	
<u> </u>	y	Str ams		1	
Name	1001	1002	1003	2001	2002
Vapour Fraction	0.0000	1.0000	1.0000	0.9681	0.9408
Temperature (F)	712.9	300.0*	300.0*	244.0	80.00*
Pressure (psia)	5746.*	5746.*	5746.	2070.*	2050.
Molar Flow (MMSCFD)	71.00*	1084.*	1155.	1155.	1155.
Mass Flow (lb/hr)	1.404e+05	4.340e+06	4.481e+06	4.481e+06	4.481e+06
Liquid Volume Flow (barrel/day)	9636.	4.376e+05	4.472e+05	4.472e+05	4.472e+05
Heat Flow (kW)	-2.483e+05	-4.527e+06	-4.775e+06	-4.775e+06	-4.911e+06
Comp Mole Frac (Nitrogen)	0.0000*	0.0041*	0.0038	0.0038	0.0038
Comp Mole Frac (CO2)	0.0000*	0.7121*	0.6683	0.6683	0.6683
Comp' Mole Frac (H2S)	0.0000*	0.0053*	0.0050	0.0050	0.0050
Comp Mole Frac (Methane)	0.0000*	0.2678*	0.2513	0.2513	0.2513
Comp Mole Frac (Ethane)	0.0000*	0.0051*	0.0048	0.0048	0.0048
Comp Mole Frac (Propane)	0.0000*	0.0016*	0.0015	0.0015	'0.0015
Comp Mole Frac (H2O)	1.0000*	0.0007*	0.0622	0.0622	0.0622
Name	3000	4001	4050	4100	4101
Vapour Fraction	-	1.0000	0.3738	1.0000	1.0000
Temperature (F)	-	80.00	9.978	10.99	26.03
Pr ssure (psia)	-	2050.	850.0*	850.0	840.00
Molar Flow (MMSCFD)	-	1087.	900.0	614.7	614.7
Mass Flow (lb/hr)	-	4.342e+06	3.604e+06	2.112e+08	2.112e+06
Liquid Volume Flow (barrel/day)	-	4.376e+05	3.635e+05	2.472e+05	2.472e+05
Heat Flow (kW)		-4.639e+06	-3.874e+06	-2.118e+06	-2.113e+06
Comp Mole Frac (Nitrogen)	•	0.0041	0.0041	0.0072	0.0072
Comp Mole Frac (CO2)	•	0.7092	0.7123	0.5352	0.5352
Comp Mole Frac (H2S)	-	0.0053	0.0053	0.0036	0.0036
Comp Mole Frac (Methane)	•	0.2672	0.2683	0.4473	0.4473
Comp Mole Frac (Ethane)	<u> </u>	0.0051	0.0051	0.0053	0.0053
-Comp Mole Frac (Propane)		0.0016	0.0016	0.0010	0.0010
Comp Mole Frac (H2O)	-	0.0043	0.0000	0.0000	0.0000
Name	4110	4210	4215	5001	5002
Vapour Fraction	1.0000	0.0000	0.0000	0.0000	1.0000
T mperature (F)	225.2	60.01	118.6	80.00	82.33
Pressure (psia)	3000.*	850.0	3800.*	2050.	2000.*
Molar Flow (MMSCFD)		467.2	467.2	0.0000	1082.
Mass Flow (lb/hr			2.221e+06	0.0000	4.333e+06
Liquid Volume Flow (barrel/day			1.897e+05	0.0000	4.369e+05
Heat Flow (kW)			-2.495e+06	0.0000	-4.617 +06
Comp Mole Frac (Nitrogen)	0.0072		0.0000	0.0041*	0.0041
Comp Mole Frac (CO2)	0.5352		0.9453	0.7092*	0.7123
Comp Mole Frac (H2S)	0.0036			0.0053*	0.0053
Comp Mole Frac (Methane)	0.4473			0.2672*	0.2683
Comp Mole Frac (Ethane)	0.0053			0.0051*	0.0051
Comp Mole Frac (Propane)	0.0010			0.0016*	0.0016
Comp Mole Frac (H2O)	0.0000	0.0000	0.0000	0.0043*	0.0000

	Dehy & Reflux C		WHP.hsc		
		n: Streams			
		Streams		ı,	•
Name	5003	5004	5005	5006	5090
Vapour Fraction	1.0000	0.0000	0.0000	0.4201	-
Temperature (F)	62.00*	50.00	50.00	13.33	-
Pressure (psia)	1990.	1980.	1980.	850.0*	15.00°
Molar Flow (MMSCFD)	1082.	900.0*	181.9	181.9	4.671
Mass Flow (lb/hr)	4.333e+06	3.604e+06	7.285e+05	7.285e+05	9239
Liquid Folume Flow (barrell/day)	4.369e+05	3.635e+05	7.348e+04	7.346e+04	633.9
Heat Flow (kW)	-4.639e+06	-3.869e+06	-7.819e+05	-7.819e+05	-2.193e+04
Comp Mole Frac (Nitrogen)	0.0041	0.0041	0.0041	0.0041	0.0000
Comp Mole Frac (CO2)	0.7123	0.7123	0.7123	0.7123	0.0000
Comp Mole Frac (H2S)	0.0053	0.0053	0.0053	0.0053	0.0000
Comp Mole Frac (Methane)	0.2683	0.2883	0.2683	0.2683	0.0000
Comp Mole Frac (Ethane)	0.0051	0.0051	0.0051	0.0051	0.0000
Comp Mole Frac (Propane)	0.0016	0.0016	0.0016	0.0016	0.0000
Comp Mole Frac (H2O)	0.0000	0.0000	0.0000	0.0000	1.0000
Name	6001	9901	9902	Kw(Export)	kW (Inj Pump
Vapour Fraction	0.0000	0.0000	0.0000	- 1	
Temperature (F)	80.00	50.00*	43.00*	-	
Pressure (psia)	2050.	1980.	1970.	-	
Molar Flow (MMSCFD)	68.43	1082.	900.0	-	
Mass Flow (lb/hr)	1.390e+05	4.333e+06	3.604e+06	-	
Liquid Folume Flow (barrell/day)	9630	4.369e+05	3.835e+05	-	
Heat Flow (kW)	-2.718e+05	-4.651e+06	-3.874e+06	2.756e+04	9694
Comp Mole Frac (Nitrogen)	0.0000	0.0041	0.0041	-	
Comp Mole Frac (CO2)	0.0187	0.7123	0.7123	-	
Comp Mole Frac (H2S)	0.0003	0.0053	0.0053	-	
Comp Mole Frac (Methane)	0.0000	0.2683	0.2683	•	
Comp Mole Frac (Ethane)	0.0000	0.0051	0.0051	-	
Comp Mole Frac (Propane)	0.0000	0.0016	0.0016	-	
Comp Mole Frac (H2O)	0.9810	0.0000	0.0000	-	
Name	Q(dummy 3B)	Q(Reboiler A)	Q(Reboiler-A)	Q(Sea 1)	Q(SW Cooler
Vapour Fraction	•	-	-		
Temperature (F)	-	-	-	•	
Pressure (psia)	-	-	-		
Molar Flow (MMSCFD)		-	-	•	
Mass Flow (lb/hr)	-	-		-/	
Liquid Folume Flow (barrell/day)	-	-	•	•	
Heat Flow (kW)	1.206e+04	2.142e+04	2.141e+04	•	1.360e+0
Comp Mole Frac (Nitrogen)		-	•		
Comp Mole Frac (CO2)	•		-	•	
Comp Mole Frac (H2S)	-		-	•	
Comp Mole Frac (Methane)	-	-	-	-	
Comp Mole Frac (Ethane)		-	-	-	
Comp Mole Frac (Propane)	-	-	-	-	
Comp Mole Frac (H2O)	· -	-	-	-	